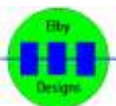




# ES36 NCOM

## Construction Guide

Revision 1.0  
February 19<sup>th</sup>, 2019



# ES36 NCOM

Construction of the ES36 requires the assembly of 1 board:-

Main Board - ES36 Main PCB ([3D Model](#)) ([PCB Overlay](#))

Constructors should refer to the printed Component Overlay for any specific comments regarding the board assembly, the Bill of Materials for the current value of all components and [General Construction Notes](#) for general pcb assembly guidelines. You are advised to check all of these documents on our website to ensure you have the latest copy.

1. Assemble the 3 Carrier Board assemblies ([3D Model](#))
2. Fit all components to the main board following normal assembly guidelines except for the sub-assemblies
3. Fit 3x sub-assemblies to the main board and then offer the assembly up to the front panel and secure using the supplied nuts
4. Solder the sub-assemblies in to place

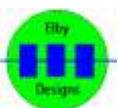
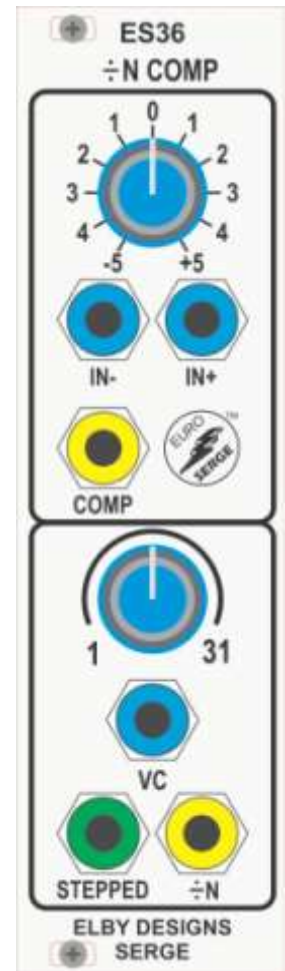
## Calibration

1. Monitor TP1
2. Adjust P401 for 5.115VDC

## Functional Check

Check out the operation of this module by:-

- applying the sawtooth wave from an oscillator to the [IN-] input in the comparator section.
  - Listen to the [COMP] output, and turn the Comparator Knob.
  - From about the '0' to about '4', the control should vary the pulse width from zero to full.
  - The sound will cut off below and above these positions.
  - With the control set for a narrow pulse width (just above the '0' position), plug the output from a slowly varying Positive control voltage into the [IN+] input of the Comparator. The pulse width should be controlled from minimum to maximum without cutting the sound off at either end of the VC control.
  - Adjust the knob slightly if the sound cuts off at either extreme.
- 
- Disconnect the VC from the [IN+] and set the knob to about '1'.
  - Monitor the [÷N] output.
  - Turn the Divider control fully CCW.
  - Turn the oscillator frequency up to a fairly high pitch, and turn the Divider control up.
  - The pitch will step through the sub-harmonic series.
  - Turn the knob fully CCW again and apply a varying VC to the [VC] input.
  - Listen for voltage control of this division.
  - Note that the setting of the comparator knob or VC of the Comparator section will control the pulse width at the output of the divider section.
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- The [STEPPED] output is a staircase wave with the number of steps proportional to the division setting.



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