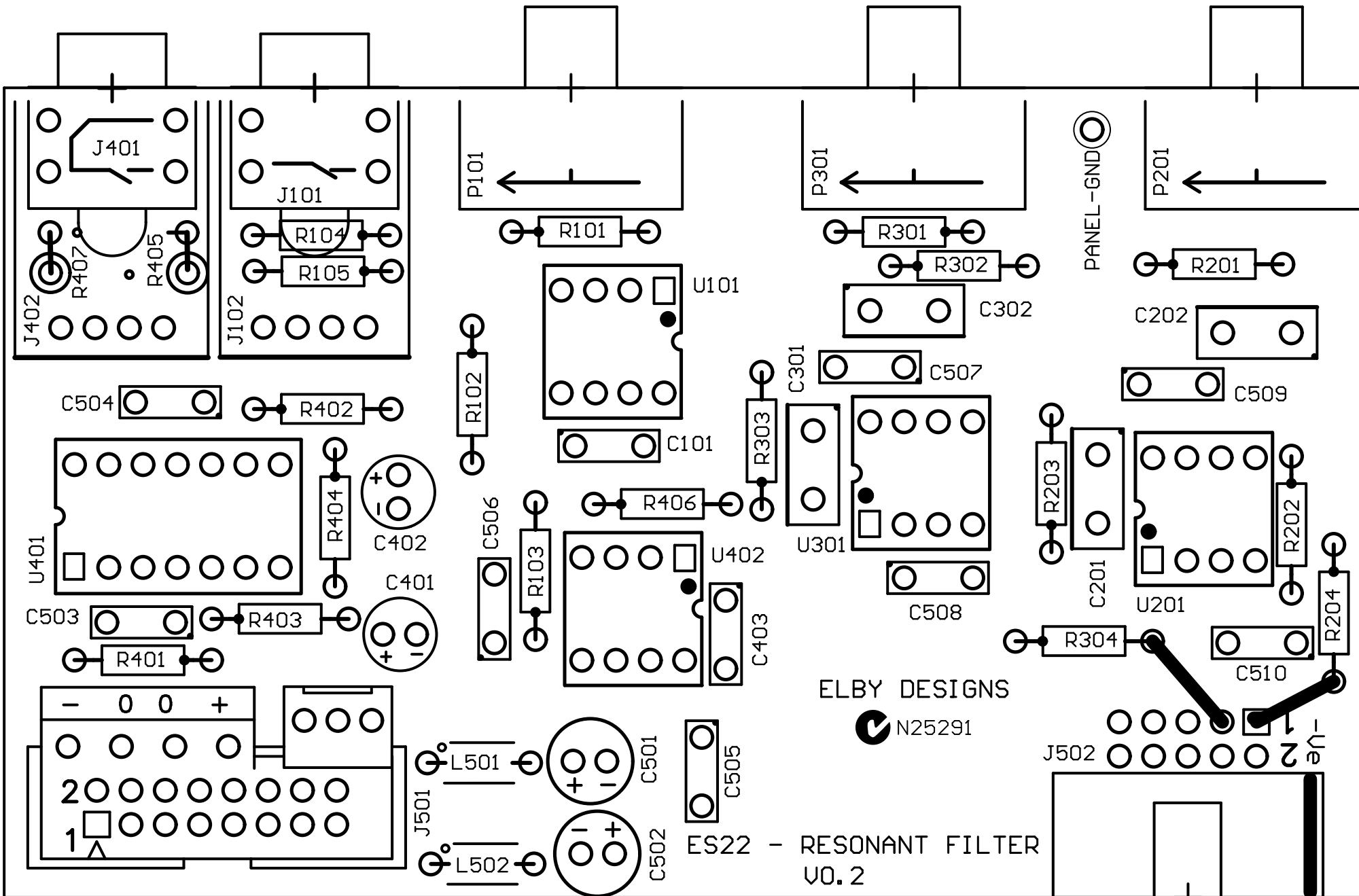


Mount R405 and R407  
vertically as shown



Pads J502\_1 & J502\_3  
have been factory cut

Wire link J502\_1 to R204  
Wire link J502\_3 to R304