

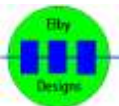


## ES18 VC Multiplier 3

### Construction Guide

Revision 1.0

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# ES18 VC Multiplier 3

Construction of the ES18 requires the assembly of 1 board:-

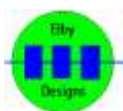
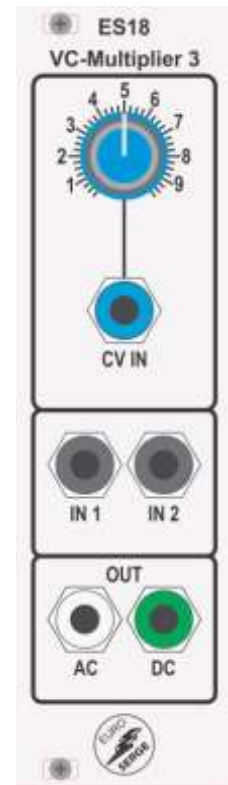
Column 1 - ES18 PCB ([3D Model](#))

Constructors should refer to the printed Component Overlay for any specific comments regarding the board assemblies, the Bill of Materials for the current value of all components and [General Construction Notes](#) for general pcb assembly guidelines. You are advised to check all of these documents on our website to ensure you have the latest copy.

1. Fit J101, J202 and J402 to their Carrier Boards ([3D Model](#))
2. Fit all components to the main board except for the J101, J202 and J402 sub-assemblies
3. Mount all of the sub-assemblies to the main board and the offer it up to the front panel securing all the panel components using the supplied nuts
4. Solder the sub-assemblies in to place

## Calibration

The ES18 does not require any set-up or calibration



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